

CASE WATCH 10 : CO-PRODUCT VALORISATION (MINERALS)

Use industrial inorganic residues as raw materials in minerals and cement industry.

Reduce primary resources by valorising secondary materials in another sector.



REUSING OUR MINERALS

KEY INSIGHTS

- value waste streams
- reduce mineral extraction
- reduce CO₂ emissions
- create new markets

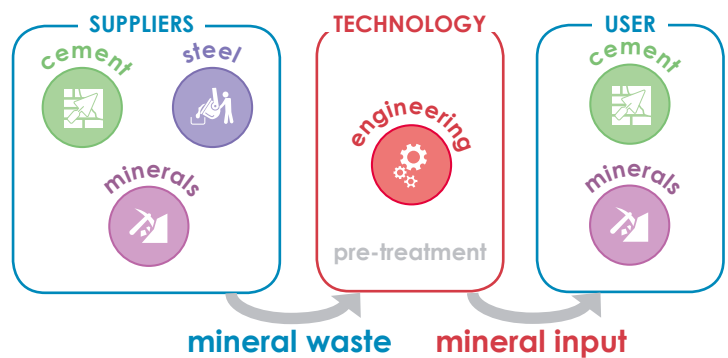


Figure 1: Synergy scheme¹

CROSS-SECTOR COLLABORATION

Process industries have a high potential to better valorise mineral co-products.

Minerals and cement industries have a growing demand for innovative (secondary) materials.



Figure 2: Cross-sector potential^{1,2,3,4}

SUSTAINABILITY IMPACT

Wins for industry

- › for suppliers: 1-40 €/ton exchanged⁵ depending on the pre-treatment level

Environmental gains

- › primary mineral savings: 15-100% substitution^{6,7}

Wins for society

- › public health benefits due to emissions reduction
- › improved business relations in regional clusters
- › job creation and new skills development¹

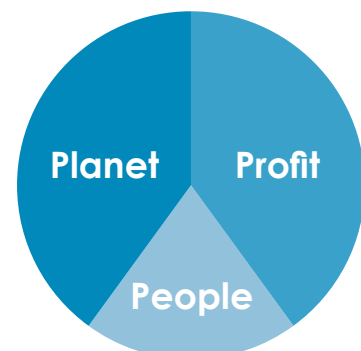


Figure 3: Sustainability¹

REFERENCES

1. H2020: EPOS project. 2015 – 19.
<https://www.spire2030.eu/epos>
2. "Key facts & figures." CEMBUREAU The European Cement Association, 2016. [Online].
Available: <https://cembureau.eu/cement-101/key-facts-figures/>. [Accessed: 20-Feb-2019].
3. L. Hetherington and A. Bloodworth, "Industrial minerals production in Europe – current situation and future trends," British Geological Survey, 2009. [Online].
Available: <https://core.ac.uk/download/pdf/61779.pdf>. [Accessed: 20-Feb-2019].
4. "The Top Steel Producing Countries in Europe - WorldAtlas.com." [Online].
Available: <https://www.worldatlas.com/articles/the-top-steel-producing-countries-in-europe.html>.
[Accessed: 20-Feb-2019].
5. Van Oss, H. "SLAG—IRON AND STEEL," U.S. Geological Survey Minerals, 2002. [Online].
Available: https://minerals.usgs.gov/minerals/pubs/commodity/iron_&_steel_slag/islagmyb02.pdf.
[Accessed: 20-Feb-2019].
6. "Coproducting," Gujarat Cleaner Production Centre, 2014. [Online].
Available: <http://www.gcpcenvi.nic.in/PDF/Co-Processing.pdf>. [Accessed: 20-Feb-2019].
7. J. M. Moreno-Maroto, B. González-Corrochano, J. Alonso-Azcárate, L. Rodríguez, and A. Acosta, "Manufacturing of lightweight aggregates with carbon fiber and mineral wastes," Cement and Concrete Composites, vol. 83, pp. 335–348, Oct. 2017.