

## ADREM IMPACTS

- On-site valorisation of methane from diverse sources
- Filling the processing gap of methane to avoid flaring
- Decreased carbon footprint
- Increased resource and energy efficiency

### SAVINGS



20% LESS EMISSIONS



20% LESS ENERGY INTENSITY



10% BETTER OVERALL RESOURCE EFFICIENCY

## EXPECTED OUTCOMES



Novel class of intensified adaptable modular catalytic reactor systems able to operate with changing feedstock composition and to deliver “on-demand” the required product distribution



New technology that will, in the long term, be based on renewable (green) electricity as the direct, primary energy source



Increased process flexibility and safety due to modular production

- more efficient equipment
- integration of green electricity
- more efficient process control

## CONTACT

**Email:** [adrem.pdm@tu-dortmund.de](mailto:adrem.pdm@tu-dortmund.de)

**Web:** [www.spire2030.eu/adrem](http://www.spire2030.eu/adrem)

## ADREM PARTNERS

### Industry:

Johnson Matthey PLC, UK  
Technip Benelux, NL

### SME:

SAIREM SAS, F

### Academia and Research:

Delft University of Technology, NL (Coordinator)  
Katholieke Universiteit Leuven, BE  
Ghent University, BE  
University of Zaragoza, ES  
TU Dortmund, D  
National Institute of Chemistry, SI  
Danish Technological Institute, DK



## ABOUT THE ADREM PROJECT

**Start-Date:** 1 October 2015  
**Duration:** 48 months  
**Budget:** 6 million €  
**Project Coordinator:** Prof. Andrzej Stankiewicz, TU Delft, NL  
**Project Manager:** Dorota Pawluczka, TU Dortmund, D



## INNOVATIVE SOLUTIONS FOR A BETTER FUTURE

Adaptable reactors for resource- and energy-efficient methane valorisation



Fotos: Istockphoto, Adobe Stock | Design: Britta Kretsch | Designbüro



This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement no. 680777



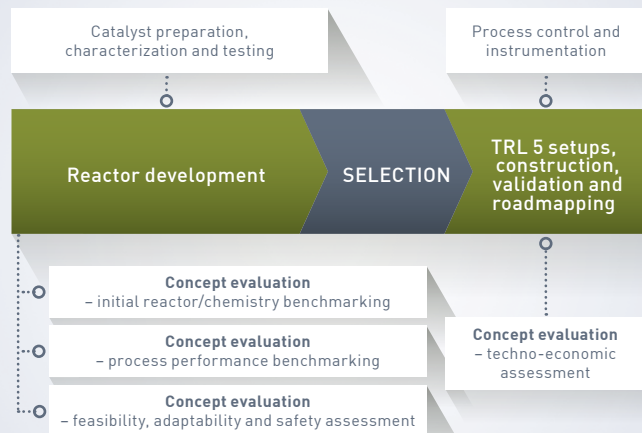
## ADREM OBJECTIVES

**ADREM** aims at developing a resource- and energy-efficient valorisation of variable methane feedstocks (natural gas, biogas, etc.) to higher hydrocarbons and liquid chemicals/fuels by:

- Integral, four-domain Process Intensification (PI) methodology
- Smart modular reactor design with highly selective catalysts, easily (exchangeable) cartridges
- Adaptable reactors; easy switching of operating and control parameters
- Little or no feedstock purification required
- Energy- and emission-lean reactors using renewable electricity as a direct, primary energy source

## TOWARDS RESOURCE- AND ENERGY-IMPROVED METHANE VALORISATION

- Concurrent development of four reactor concepts and their optimization at laboratory scale
- Selection of two concepts for subsequent TRL5 validation
- Construction of two mobile, modular bench-scale reactor units and validation in an industrially relevant environment
- Commercialization roadmap



# ADREM PROJECT CONCEPT

## ADREM CHALLENGES

- Diversity and distribution of the methane sources
- Adaptability with respect to feedstock and product distribution
- Specific catalyst design for single-step conversion
- Catalyst lifetime and exchangeability
- High energy efficiency of process

| FROM  | TO  |
|---|---|
| Transformation of methane via synthesis gas   | Direct, one-step transformation   |
| Large-scale processing  | Small to medium scale   |
| Single-type feedstock   | Multi-type feedstock  |
| Difficult and expensive replacement of catalyst                                       | Modular catalyst cartridges for easy switch                                       |
| One fixed product distribution  | "On-demand" product distribution  |
| High process temperatures due to natural gas combustion in furnaces causing emissions | Low- and high-temperature methane valorisation without furnaces involved          |
| Reactors use fossil fuel-based energy   | Reactors use renewable electricity as the direct, primary energy source           |
| Classical chemical reactor engineering methodology for reactor design                 | Integral, four-domain process intensification methodology for reactor development |

## ADREM REACTOR TECHNOLOGIES

### MICROWAVE/RADIOFREQUENCY REACTOR

- Selective, energy efficient heating of the catalyst by electromagnetic waves
- Implementing a non-steady state operating cycle
- Reduction of undesired reactions

### NON-THERMAL PLASMA

- Far from equilibrium plasma processing, using nanosecond pulsed discharges, favours conversion of electrical energy to heat and reduces the heating effect

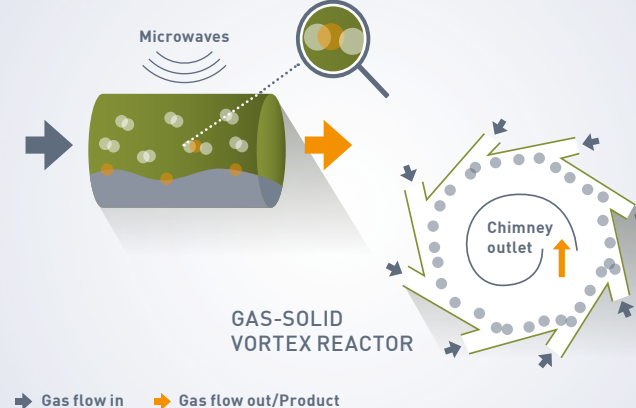
### GAS-SOLID VORTEX IN A STATIC GEOMETRY

- Static, cylindrical geometry with a solid catalyst
- Tangential injection of gas-phase causes the solid catalyst to rotate in the reactor
- Due to high gas velocities, high heat and mass transfer rates are achieved on both particle and reactor scale

### TEMPERATURE GRADIENT PLASMA REACTOR WITH STRUCTURED CATALYST PACKED BED

- Merger of two unit operations (intensification): reactor and separator (separation of gas feedstock and liquid product) in outer reactor jacket
- Central reactor axis: plasma source

### MICROWAVE REACTOR



### NON-THERMAL PLASMA REACTOR

